



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-802-027
Job Sheet 167979



Part No: D206-802-027

Job Qty: 1 ea

Part Name: Passenger Door Opener LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/24/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/24/17	0.00	0.00	Start Up Stores/Pkg1		
105	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging1		
110	QC	1 pcs		11/24/17	0.00	0.00	QC4		
115	DC	1 pcs		11/24/17	0.00	0.00	DC		
120	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging3		
130	QC21-FG	1 Ea		11/24/17	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile and create labels per PPP D206-802-027 CHG002
Descriptions: 120 - Identify and pack for shipping as per PPPDD206-802-027

NOV 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	✓ CR3242-4-2 5009462	⑤	48	0	0
	✓ D3552-17 460661	①	2	0	0
	✓ D3622-5 151850	②	8	0	0
	✓ D4110-1 86147	①	2	0	0
	* D4112-1 501210	1-0	0	0	0
	✓ MS20426AD4-5 5009447	④	611	0	0
	✓ MS20600-AD4W2 5009446	⑤	160	0	0
	✓ MS21073L5 5009445	②	14	0	0
	✓ NAS1149C0532R 5009444	⑥	355	0	0
	✓ NAS1149C0563R 5009443	⑥	323	0	0

Part Specifications

Specifications could not be found.

Plex 11/9/17 7:30 AM Dart.lajeunesse.marie

DART
AEROSPACE
S012187



Passenger Door Opener LH

PART NO:
Revision:
Operation:
Change No:

D206-802-027

Start up Operation

Mfg Date: 11/21/17
Job No: 167979

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD.

IIN-D206-802-2

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5.3 D206-802-027/-028 Passenger Door opener Kits

Qty -027	Qty -028	Part Number	Description
		D206-802-027	PASSENGER DOOR OPENER KIT, LH
		D206-802-028	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
2	2	D3622-5	BALL STUD
1		D4110-1	DOOR DOUBLER, LH
	1	D4110-2	DOOR DOUBLER, RH
1	1	D4112-1	AFT SILL DOUBLER
5	5	CR3242-4-2	RIVET
4	4	MS20426AD4-5	RIVET
5	5	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.4 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description
	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
1	D3552-19	DOOR PROP
1	D4109-043	DOUBLER ASSEMBLY
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
4	80-004-2-6	INSERT
8	CR3213-4-2	RIVET
4	MS27039C1-06	SCREW
4	NAS1149C0363R	WASHER